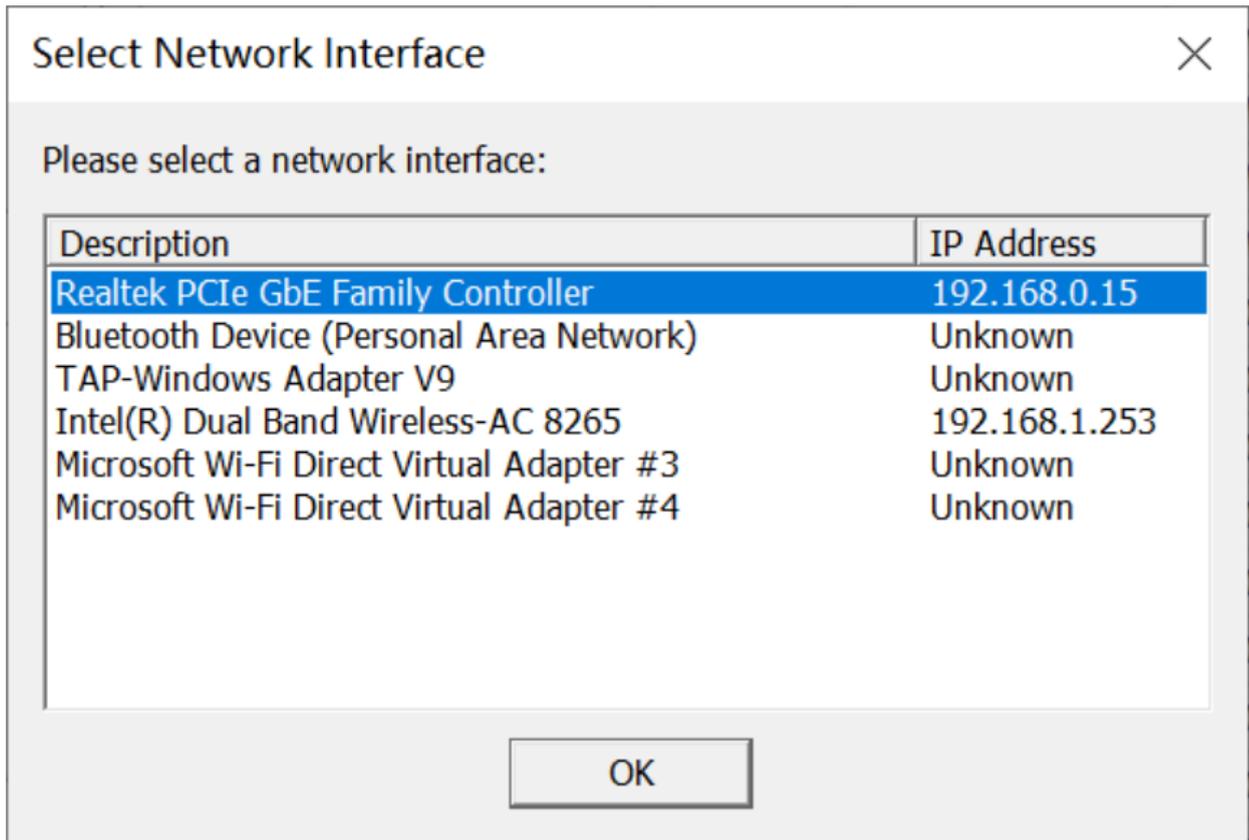


1. **Set the IP address of the Sentinel Ethernet/IP protocol IO-LINK master module using third-party software.**

In this example, AB's "Bootp-DHCP Tool" software is used. Before setting up, adjust the module's IP address dial to "0xFF" (DHCP mode). Power on, and the module will await IP assignment. Open the software, select the appropriate network card, and click "OK".



2. **Double-click the detected module, enter the IP address to set (the IP address must be in the same subnet as the local IP), and click "OK". Once setup is complete, set the module's IP address dial to "0x00" to use the DHCP-assigned IP address.**

BootP DHCP EtherNet/IP Commissioning Tool

File Tools Help

Add Relation Discovery History Clear History

Ethernet Address (MAC)	Type	(hr:min:sec)	#	IP Address	Hostname
02:98:89:44:55:89	DHCP	11:22:08	4		

Entered Relations

Ethernet Address (MAC)	Type	IP Address	Hostname	Description
------------------------	------	------------	----------	-------------

Errors and warnings
Unable to service DHCP request from 02:98:89:44:55:89.

Relations
0 of 256



Add Relation Discovery History

Ethernet Address (MAC)	Type	(hr:min:sec)	#	IP Address	Hostname
02:98:89:44:55:89	DHCP	11:24:59	15		

New Entry

Server IP Address: 192.168.0.15

Client Address (MAC): 02:98:89:44:55:89

Client IP Address: 0 . 0 . 0 . 0

Hostname:

Description:

OK Cancel

Ethernet Address (MAC)	Type	IP Address	Hostname	Description
------------------------	------	------------	----------	-------------



New Entry

Server IP Address:

Client Address (MAC):

Client IP Address:

Hostname:

Description:



BootP DHCP EtherNet/IP Commissioning Tool

File Tools Help

Discovery History					
Ethernet Address (MAC)	Type	h:m:s	#	IP Address	Hostname
02:98:89:44:55:89	DHCP	11:38:06	5	192.168.0.10	

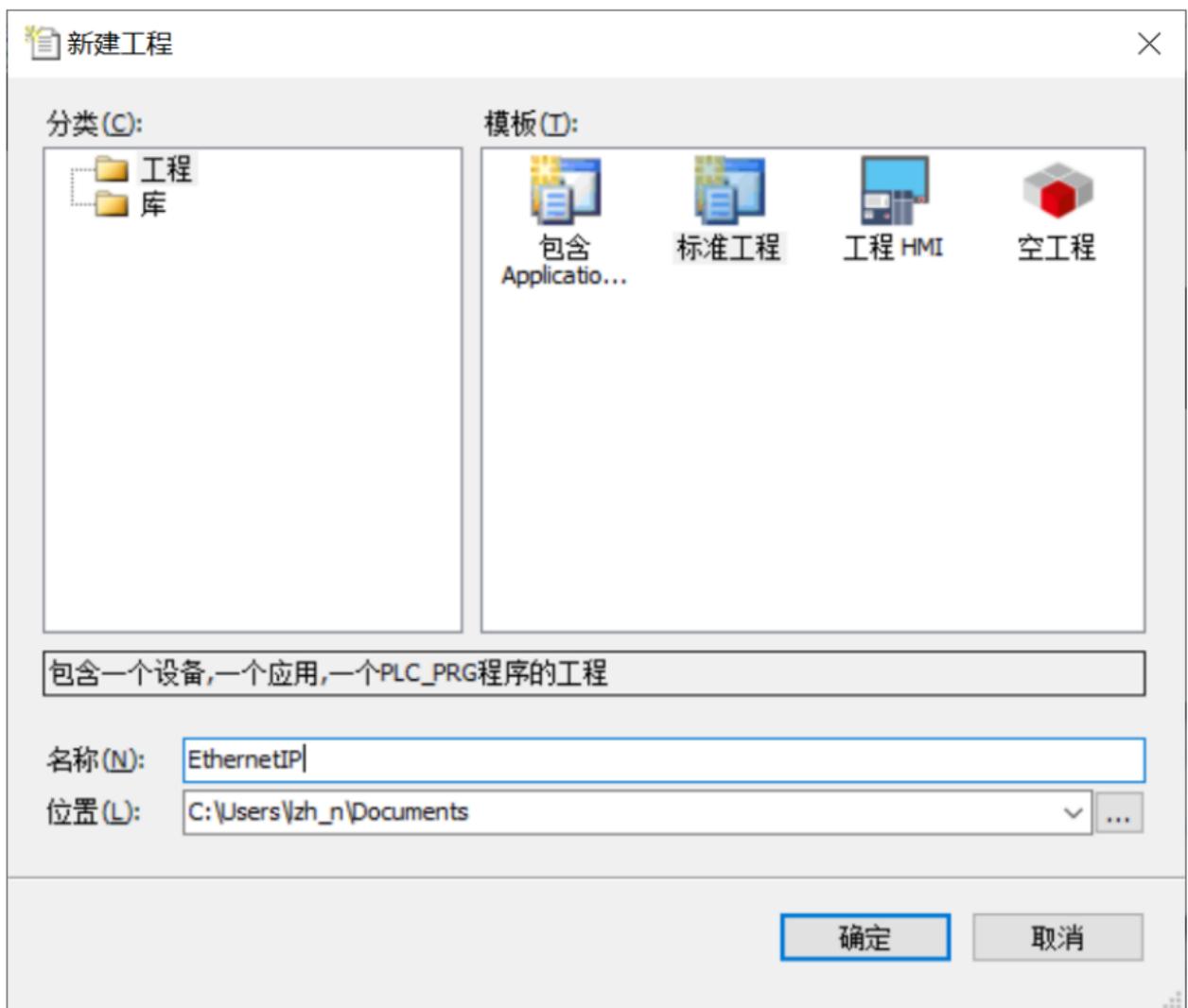
Entered Relations

Ethernet Address (MAC)	Type	IP Address	Hostname	Description
02:98:89:44:55:89	DHCP	192.168.0.10		

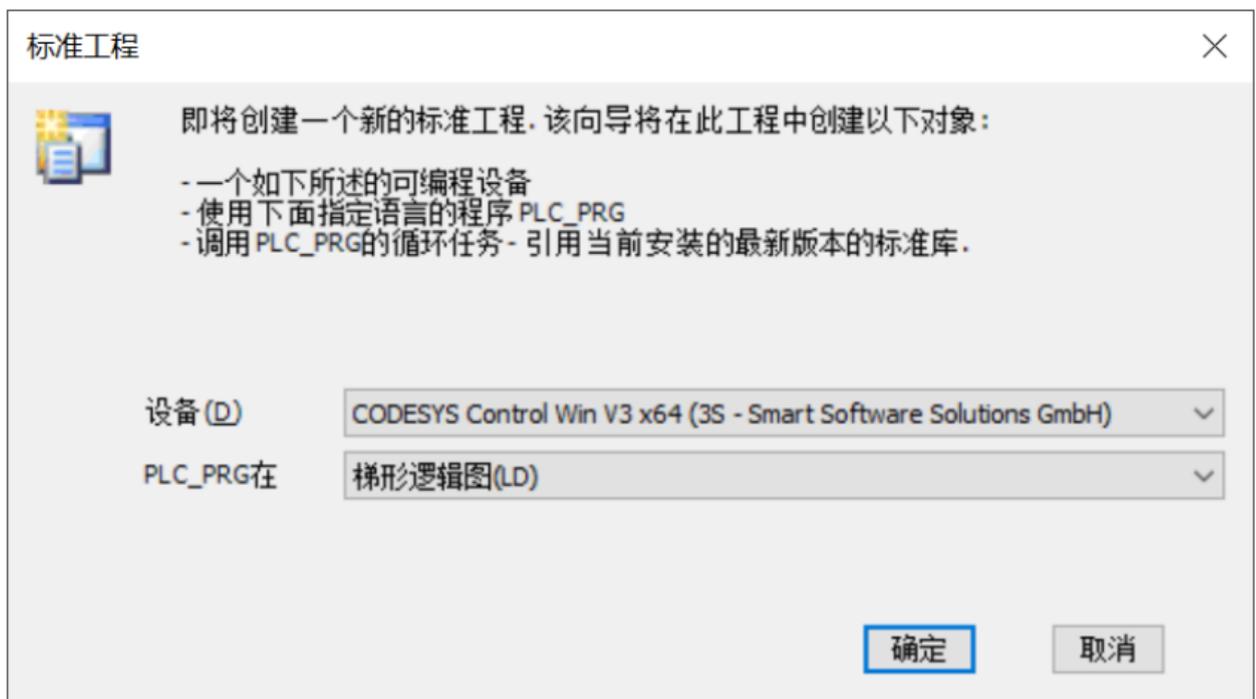
Errors and warnings: Sent 192.168.0.10 to Ethernet address 02:98:89:44:55:89

Relations: 1 of 256

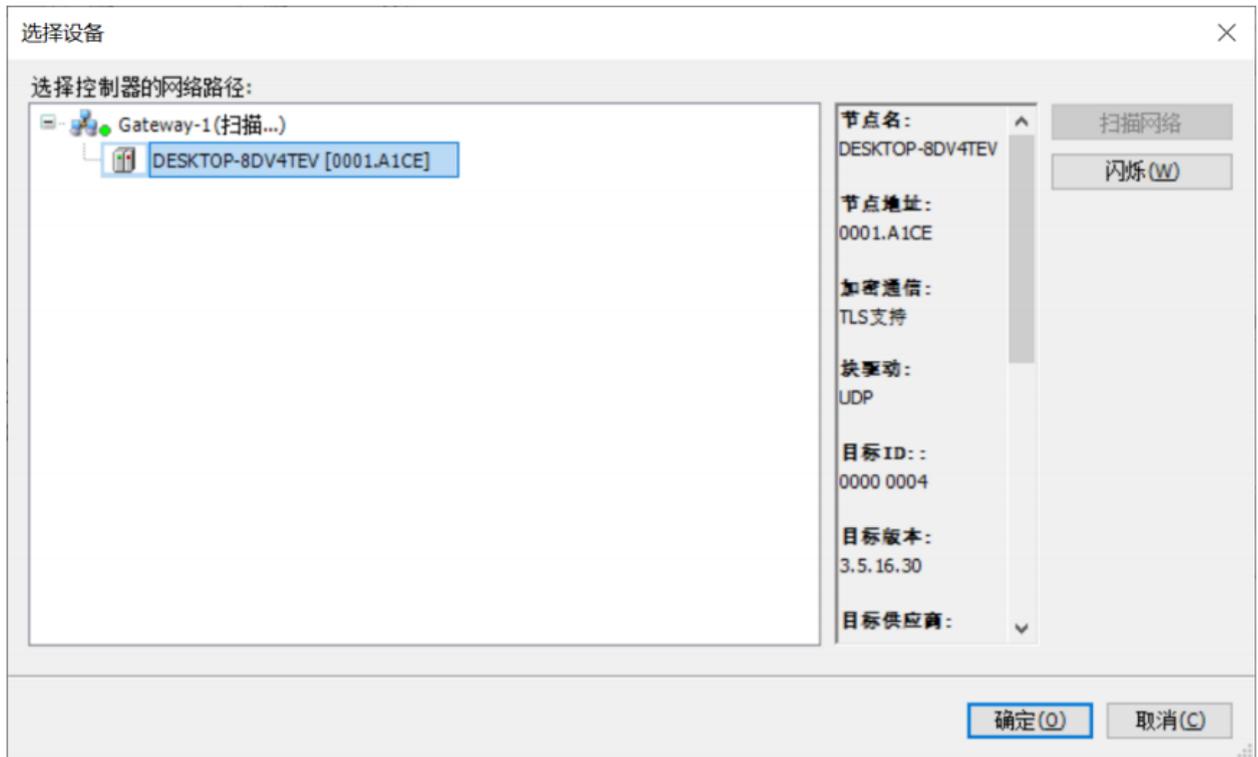
- Open CODESYS software, create a new standard project, assign a custom "Name," and click "Confirm".**



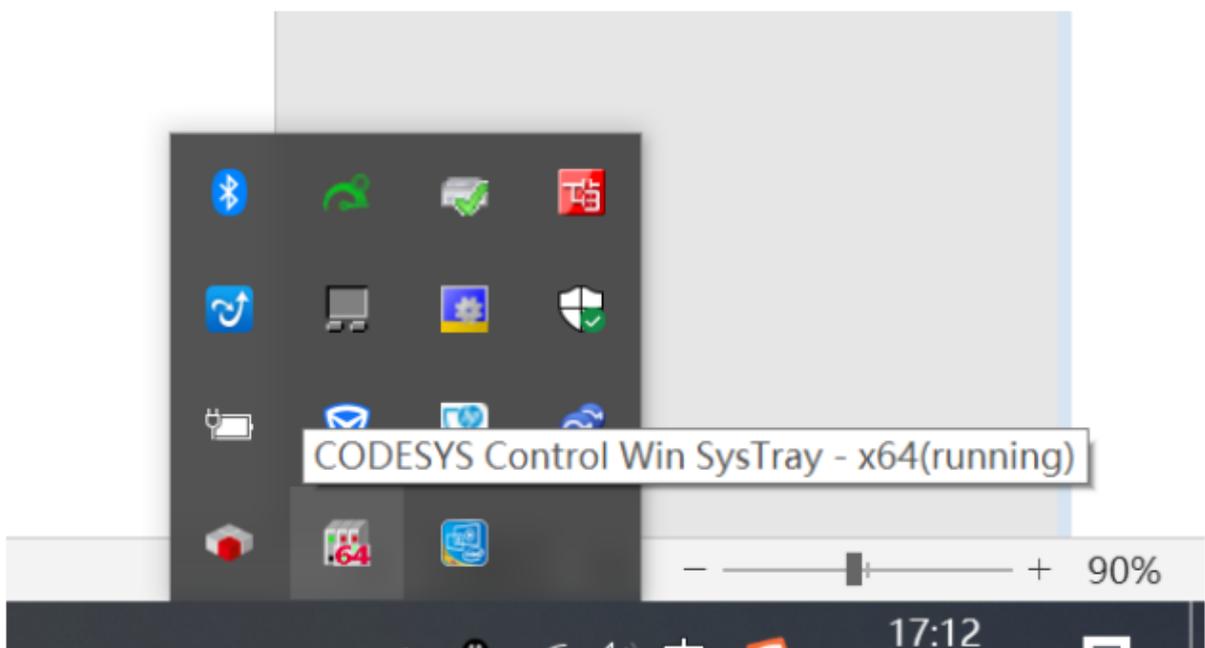
4. **Select the appropriate device, "CODESYS Control Win V3 x64" in this example, and click "Confirm".**



5. **Double-click "Device CODESYS Control Win V3 x64", click "Scan Network" on the right, select the correct network path, and click "Confirm".**



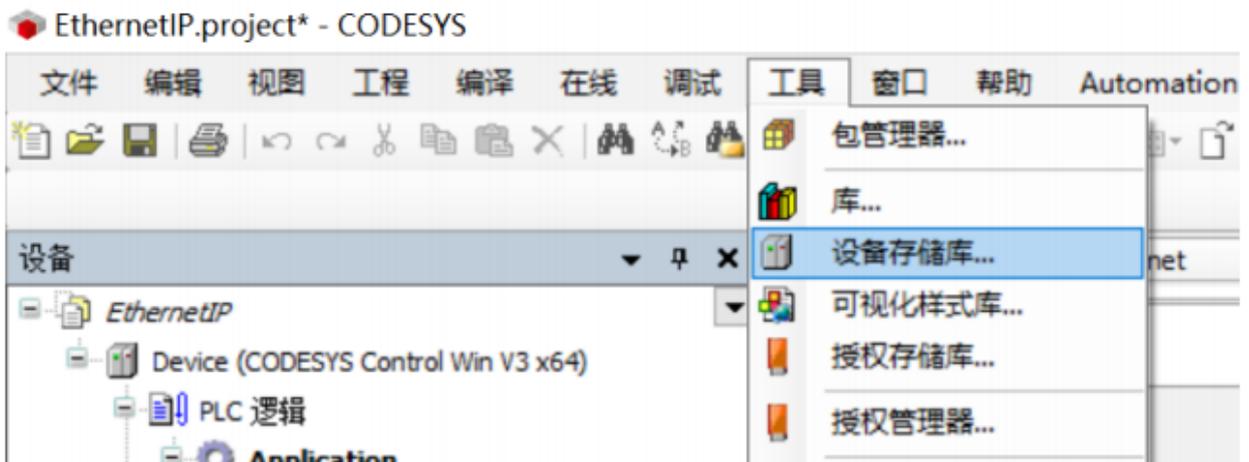
Note: If the network path is not found, check if the gateway and controller are active in the bottom-right menu. The gateway and controller should be active (red for active, gray for inactive).

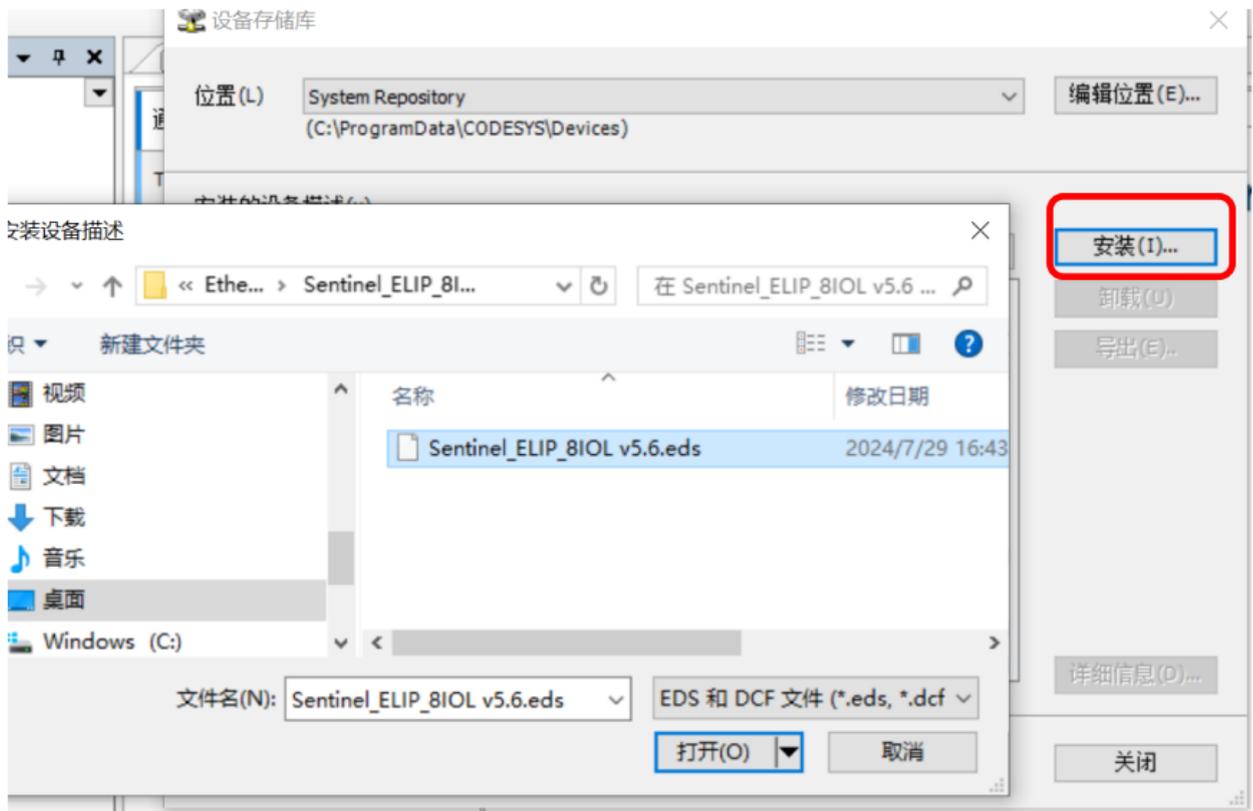


6. The middle green dot indicates that the gateway is running normally, and the right green dot indicates that the controller has been scanned successfully and is connected.

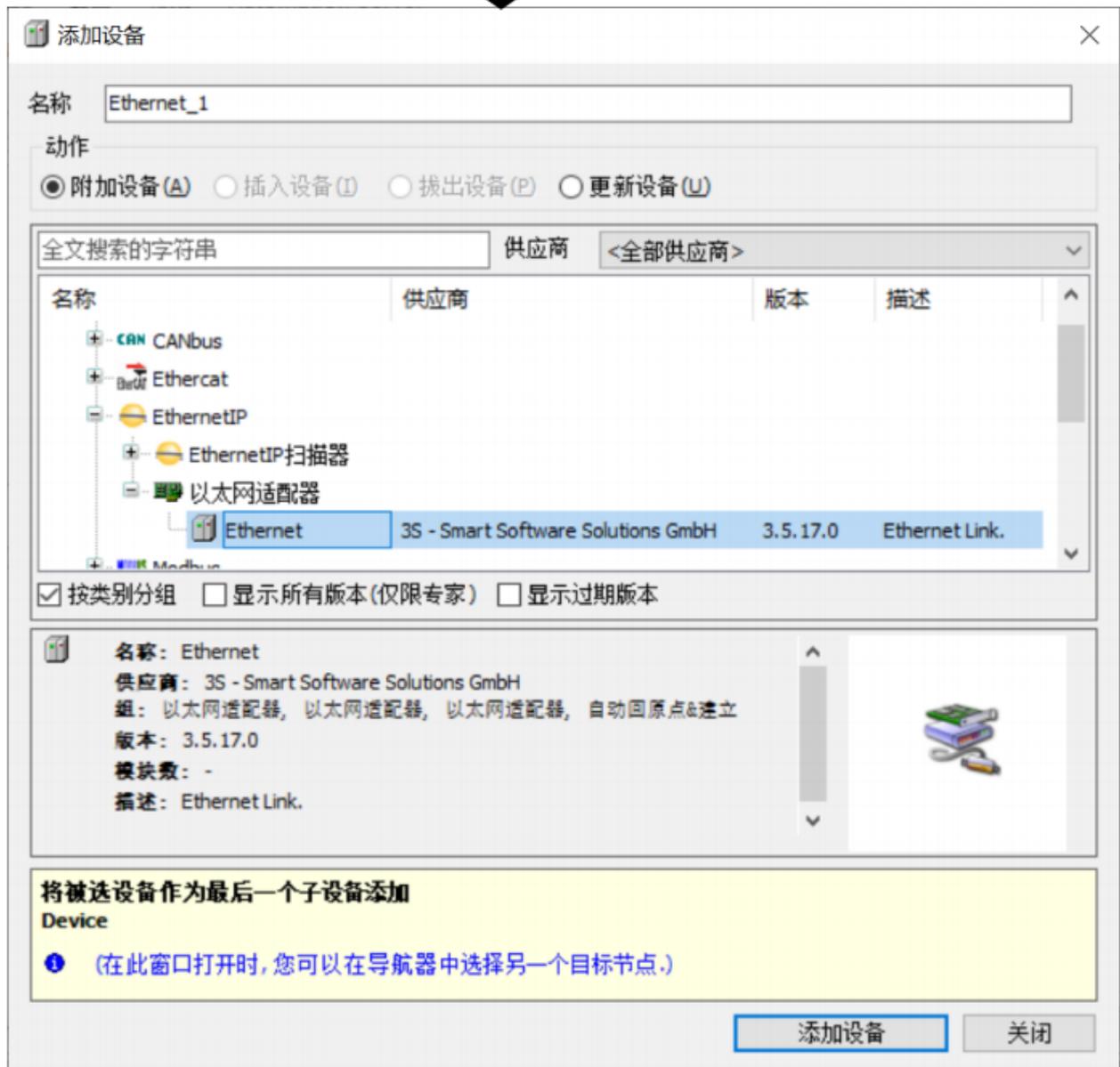
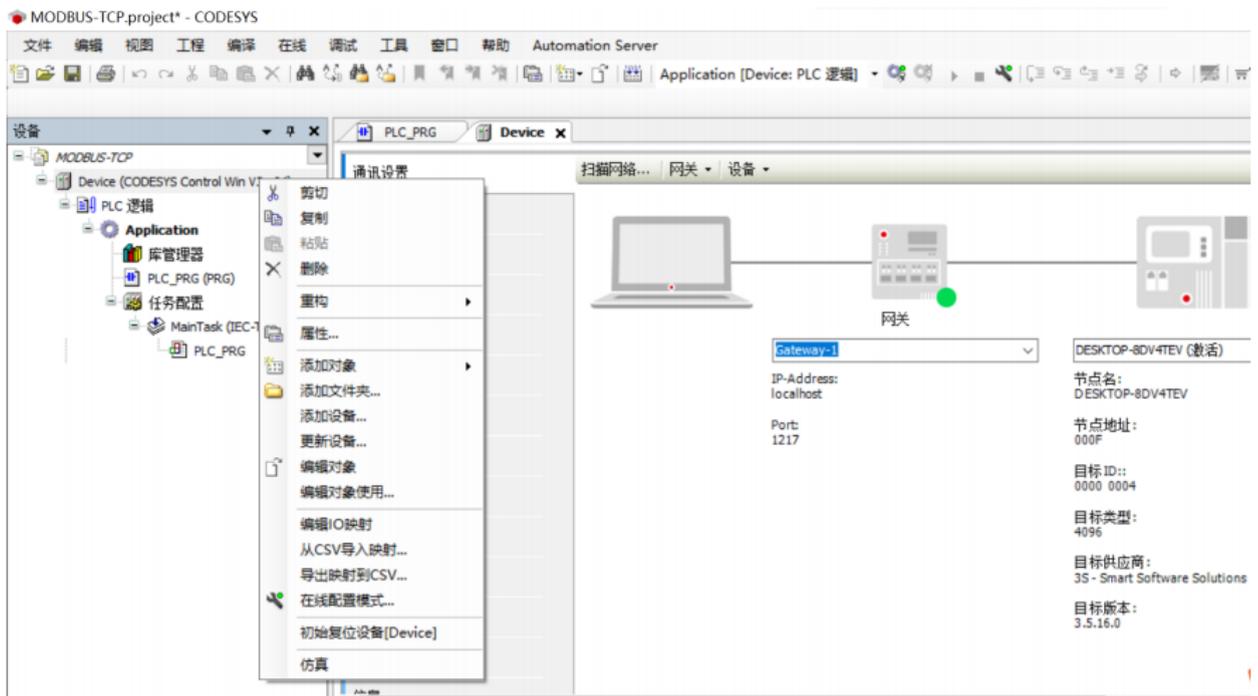


7. Install the EDS file by clicking "Tools" -> "Device Repository...". In the dialog that appears, click "Install", select the EDS file path, and click "Open".



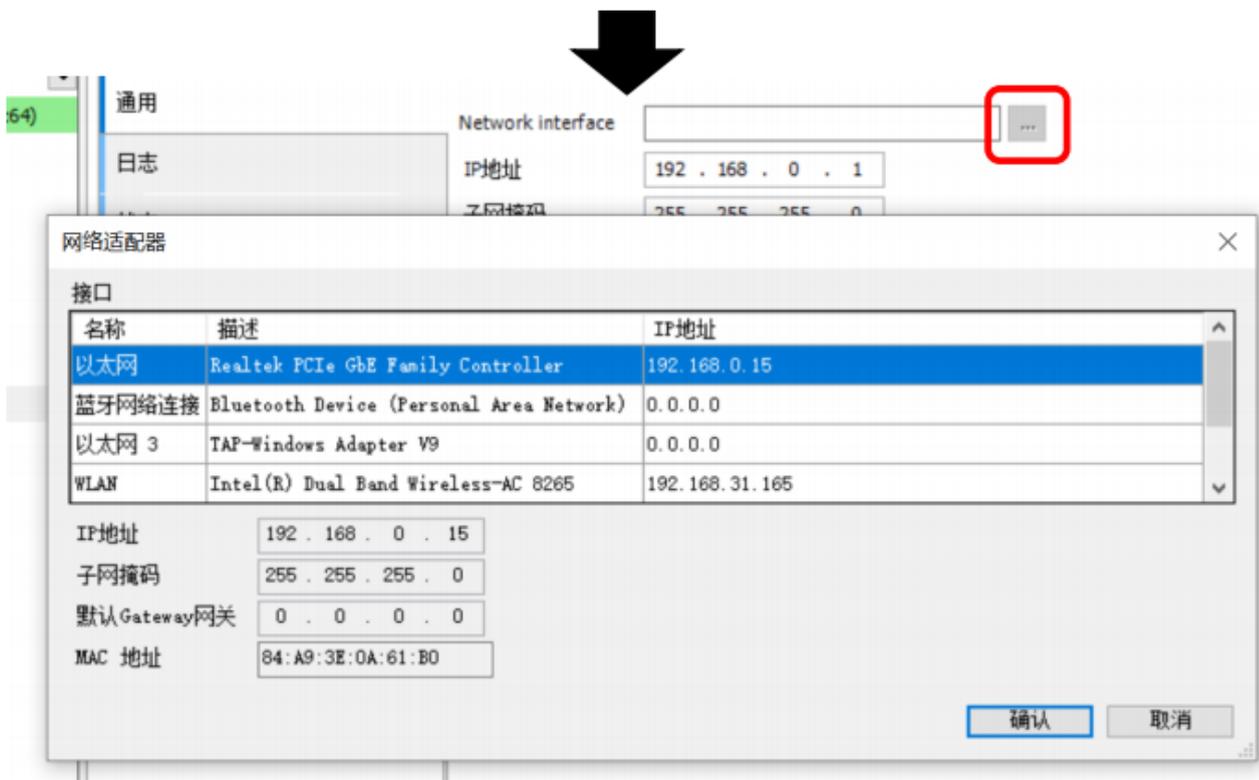


- To add the Ethernet master, right-click "Device CODESYS Control Win V3 x64", select "Add Device", choose the Ethernet adapter "Ethernet" under "Ethernet IP" in the dialog, and click "Add Device".

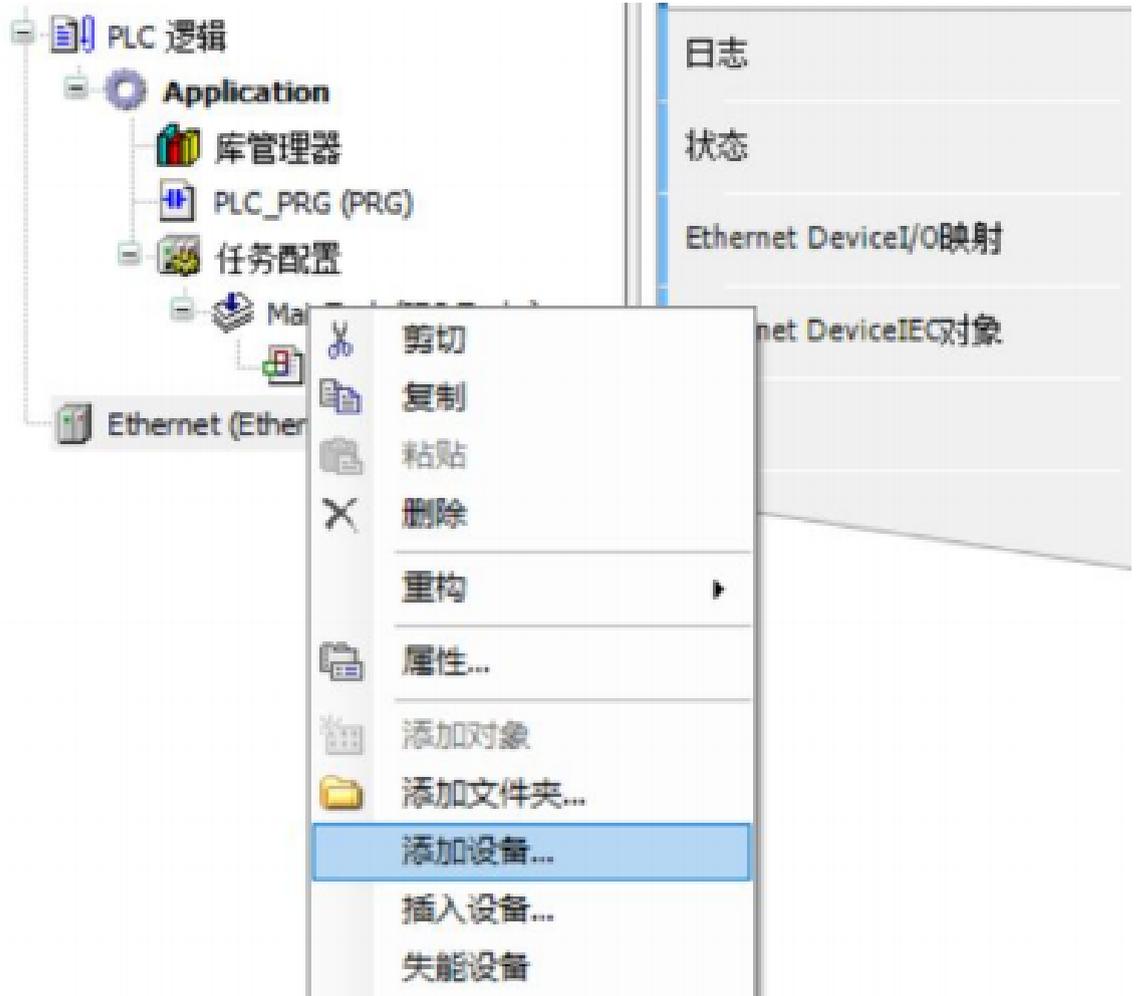


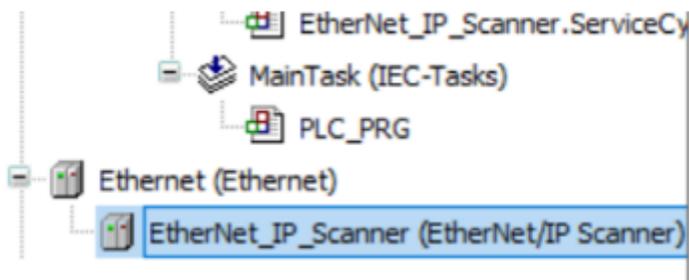
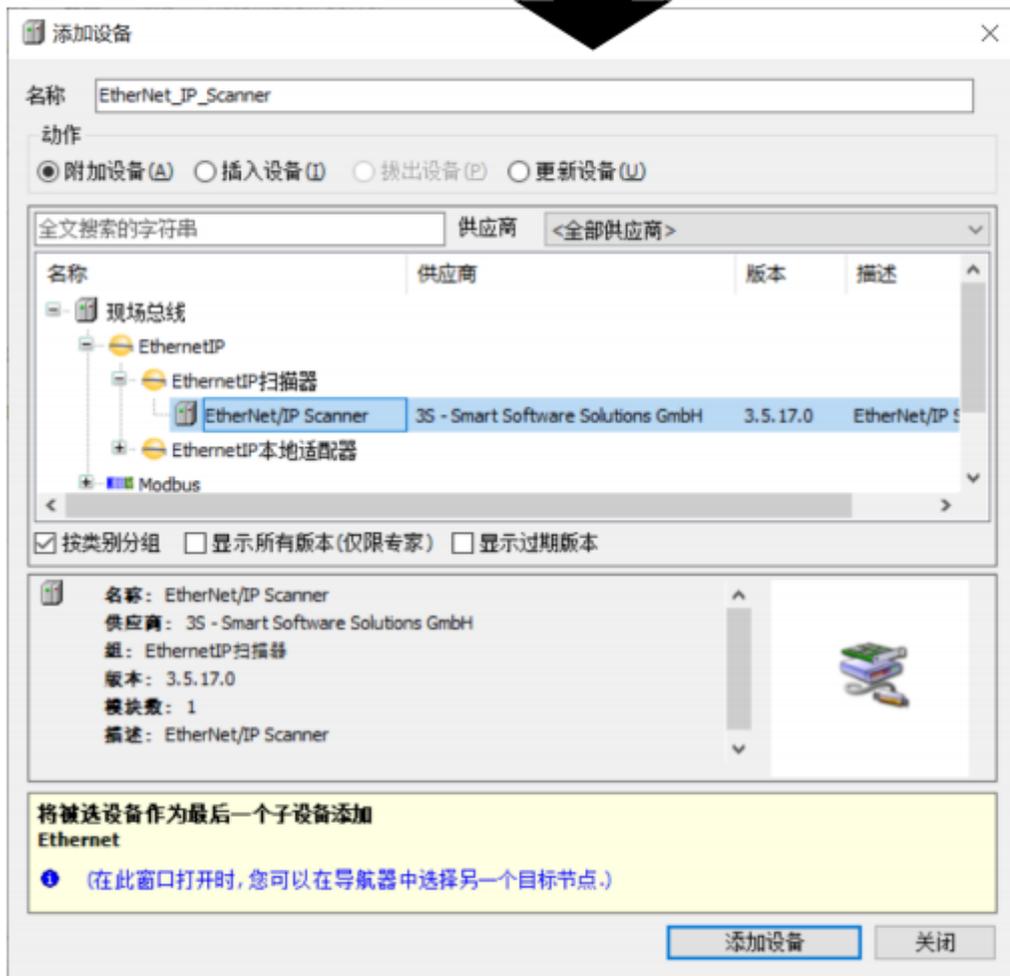
9. **Configure the Ethernet interface by double-clicking "Ethernet (Ethernet)", set the IP address, subnet mask, and gateway. The CODESYS master IP should be in the same subnet as the slave module IP. Click "..." next to "Network interface" and select the correct network card in the dialog.**



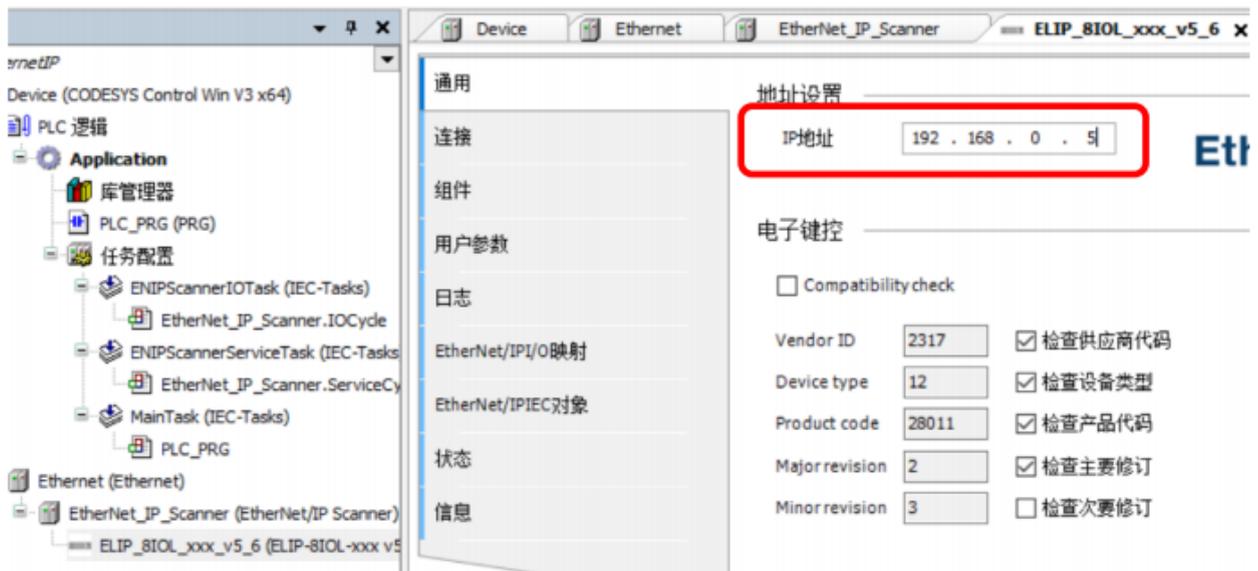


10. **Right-click "Ethernet (Ethernet)", select "Add Device", choose "Ethernet_IP_Scanner" under the Ethernet_IP Scanner, and click "Add Device".**

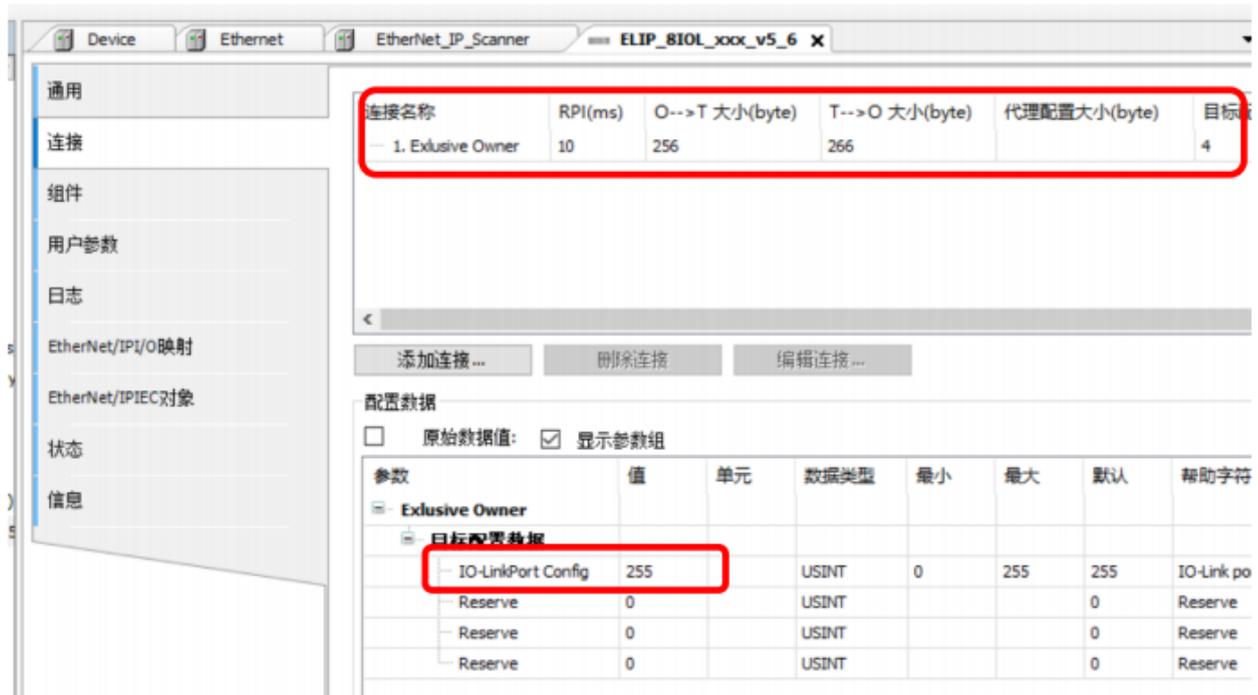




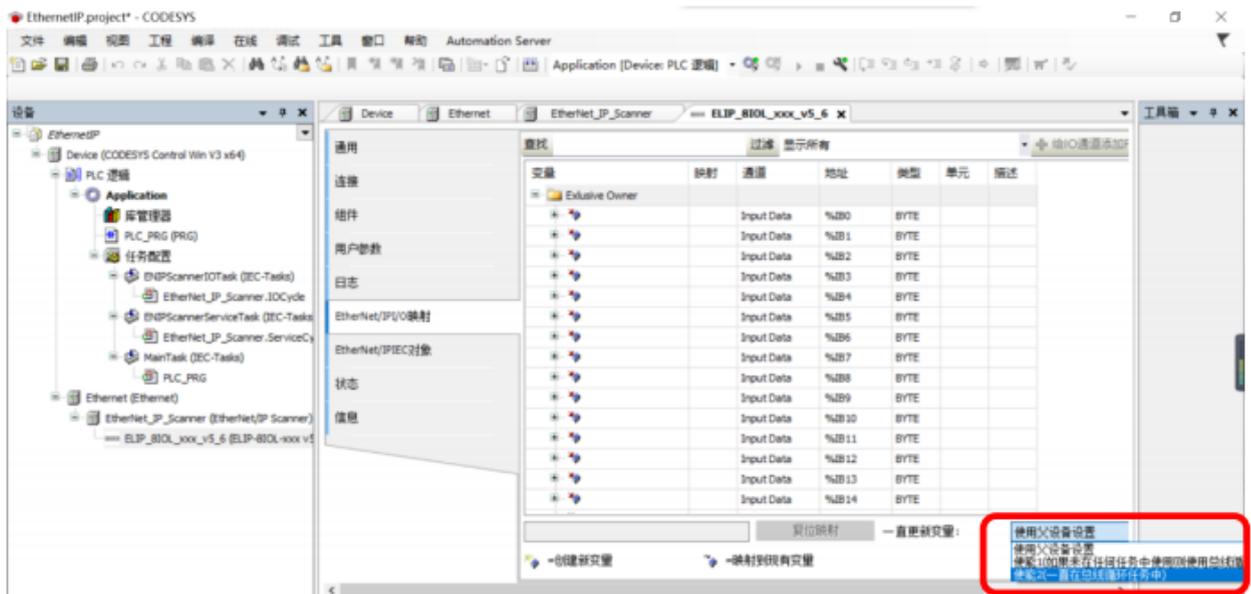
- In the left navigation tree, right-click "Ethernet_IP_Scanner", select "Add Device", find the Sentinel module "ELIP-8IOL-xxx", and click "Add Device".**



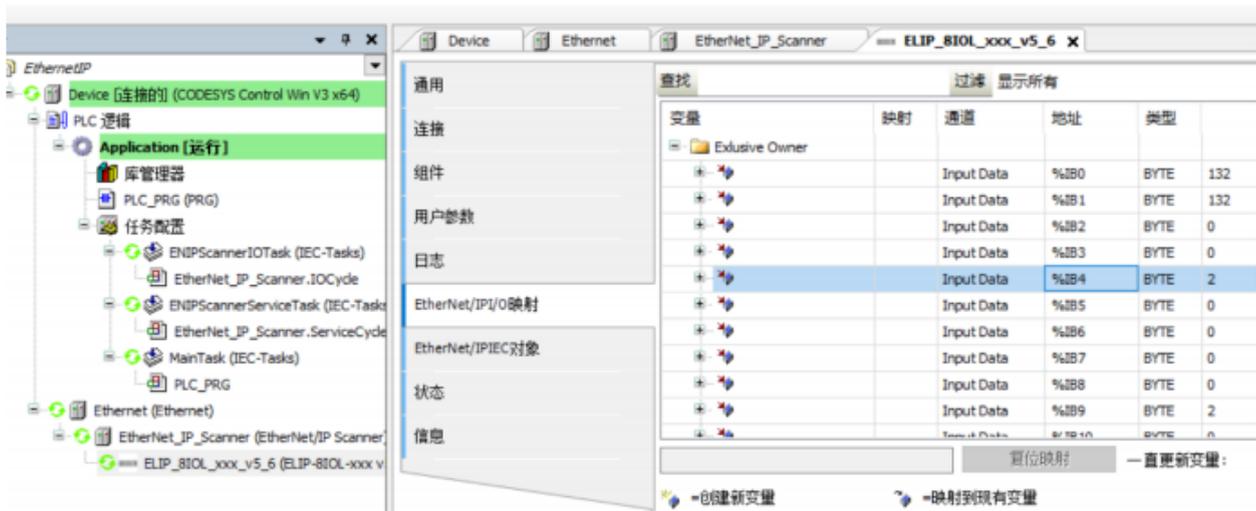
13. Click "Connections". The right side displays the module's configuration data: 4 bytes for configuration, 266 bytes for input, and 256 bytes for output, as loaded from the EDS file, with no changes needed. In the "Configuration Data" section below, the "IO-LinkPort Config" value is set to 255 by default, enabling all IO-LINK ports (binary 1111111). Users can adjust this value based on actual sub-device connections.



14. In the "EtherNet/IP I/O Mapping" interface, set "Always Update Variables" to "Enable 2 (Always in Bus Cycle Task)".



15. Compile the project, select [Log in to] -> [Yes, Confirm Download] -> [Start] to monitor input and output data. For specific byte mappings, refer to the appendix.



Appendix:

1. IO-LINK Configuration Data (4 Bytes)

Byte	Description																		
Byte0	<p>8 bits represent the configuration of 8 ports IO-Link status: 0 off, 1 on</p> <table border="1"> <thead> <tr> <th>Bit</th> <th>7</th> <th>6</th> <th>5</th> <th>4</th> <th>3</th> <th>2</th> <th>1</th> <th>0</th> </tr> </thead> <tbody> <tr> <th>Port</th> <td>C8</td> <td>C7</td> <td>C6</td> <td>C5</td> <td>C4</td> <td>C3</td> <td>C2</td> <td>C1</td> </tr> </tbody> </table>	Bit	7	6	5	4	3	2	1	0	Port	C8	C7	C6	C5	C4	C3	C2	C1
Bit	7	6	5	4	3	2	1	0											
Port	C8	C7	C6	C5	C4	C3	C2	C1											
Byte1	reserve																		
Byte2	reserve																		
Byte3	reserve																		

2. IO-LINK Process Data Input (266 Bytes)

Byte	Description																		
Byte0	<p>8 bits represent the current IO-Link status of 8 ports: 1 is normal communication, 0 is no communication</p> <table border="1"> <thead> <tr> <th>Bit</th> <th>7</th> <th>6</th> <th>5</th> <th>4</th> <th>3</th> <th>2</th> <th>1</th> <th>0</th> </tr> </thead> <tbody> <tr> <th>Port</th> <td>C8</td> <td>C7</td> <td>C6</td> <td>C5</td> <td>C4</td> <td>C3</td> <td>C2</td> <td>C1</td> </tr> </tbody> </table>	Bit	7	6	5	4	3	2	1	0	Port	C8	C7	C6	C5	C4	C3	C2	C1
Bit	7	6	5	4	3	2	1	0											
Port	C8	C7	C6	C5	C4	C3	C2	C1											
Byte1	<p>8 bits represent IO-Link disconnection records of 8 ports: 1 means disconnection, 0 means no disconnection</p> <table border="1"> <thead> <tr> <th>Bit</th> <th>7</th> <th>6</th> <th>5</th> <th>4</th> <th>3</th> <th>2</th> <th>1</th> <th>0</th> </tr> </thead> <tbody> <tr> <th>Port</th> <td>C8</td> <td>C7</td> <td>C6</td> <td>C5</td> <td>C4</td> <td>C3</td> <td>C2</td> <td>C1</td> </tr> </tbody> </table>	Bit	7	6	5	4	3	2	1	0	Port	C8	C7	C6	C5	C4	C3	C2	C1
Bit	7	6	5	4	3	2	1	0											
Port	C8	C7	C6	C5	C4	C3	C2	C1											
Byte2	C1 Port disconnection times																		
Byte3	C2 Port disconnection times																		
Byte4	C3 Port disconnection times																		
Byte5	C4 Port disconnection times																		
Byte6	C5 Port disconnection times																		
Byte7	C6 Port disconnection times																		
Byte8	C7 Port disconnection times																		
Byte9	C8 Port disconnection times																		
Byte10-Byte41	C1 Port process input data (32Byte)																		
Byte42-Byte73	C2 Port process input data (32Byte)																		
Byte74-Byte105	C3 Port process input data (32Byte)																		
Byte106-Byte137	C4 Port process input data (32Byte)																		
Byte138-Byte169	C5 Port process input data (32Byte)																		
Byte170-Byte201	C6 Port process input data (32Byte)																		
Byte202-Byte233	C7 Port process input data (32Byte)																		
Byte234-Byte265	C8 Port process input data (32Byte)																		

3. IO-LINK Process Data Output (256 Bytes)

Byte	Description
Byte0-Byte31	C1 Port process output data (32Byte)
Byte32-Byte63	C2 Port process output data (32Byte)
Byte64-Byte95	C3 Port process output data (32Byte)
Byte96-Byte127	C4 Port process output data (32Byte)
Byte128-Byte159	C5 Port process output data (32Byte)
Byte160-Byte191	C6 Port process output data (32Byte)
Byte192-Byte223	C7 Port process output data (32Byte)
Byte224-Byte255	C8 Port process output data (32Byte)